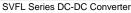


SVFL2800D SERIES

SPACE QUALIFIED HYBRID DC-DC CONVERTERS





1.0 DESCRIPTION

The SVFL Series of space qualified DC-DC converters is specifically designed for the harsh radiation environment of space applications. Performance is guaranteed through the use of hardened semiconductor components, radiation lot acceptance testing (RLAT) of non-hardened components, and analysis. The SVFL Series has been characterized for Total lonizing Dose (TID) performance including Enhanced Low Dose Rate Sensitivity (ELDRS) and for Single Event Effects (SEE) according to VPT's DLA-approved Radiation Hardness Assurance (RHA) plan per MIL-PRF-38534, Appendix G, Level P. Characterization is performed at both the component level and at the SVFL Series hybrid converter level.

The SVFL Series of DC-DC converters is radiation tolerant and suited for use in low Earth orbit (LEO), medium Earth orbit (MEO), geostationary orbit (GEO), deep space, and launch vehicle programs.

1.1 FEATURES

- Up to 120 W output power
- Wide input voltage range: 16 V to 40 V plus 50 V transient
- Continuous operation over full military temperature range of -55 °C to +125 °C with no power derating
- Very low output noise
- Parallel up to 5 units with current sharing
- Output voltage trim up +10% or down -20%
- Radiation immune magnetic feedback circuit
- No use of optoisolators
- Undervoltage lockout
- Current limit protection / short circuit protection

Models Available

Input: 16 V to 40 V continuous, 50 V transient 120 W, dual outputs of ±5 V, ±12 V, ±15 V

Qualified to MIL-PRF-38534 Class H and Class K

1.2 SPACE LEVEL CHARACTERIZATIONS

- Guaranteed TID performance to 30 krad(Si) including ELDRS
- SEE performance to 44 MeV-cm²/mg. Transients are fully characterized for cross section and magnitude
- Worst-case analysis, stress, radiation, reliability reports available

1.3 MANUFACTURING AND COMPLIANCE

- Qualified to MIL-PRF-38534 Class H and Class K, DLA SMD # 5962-11214
- MIL-PRF-38534 element evaluated components
- MIL-STD-461 C/D/E/F when used with appropriate VPT EMI filter
- Manufactured in a MIL-PRF-38534 Class H and Class K facility
- MIL-STD-883
- ISO-9001

1.4 PACKAGING

- Low-profile: 3.005" x 1.505" x 0.400"
- Max weight: 88 g
- Industry standard pinout
- Precision seam-welded hermetic metal case
- Standard and optional side-flanged versions available

1.5 SIMILAR PRODUCTS AND ACCESSORIES

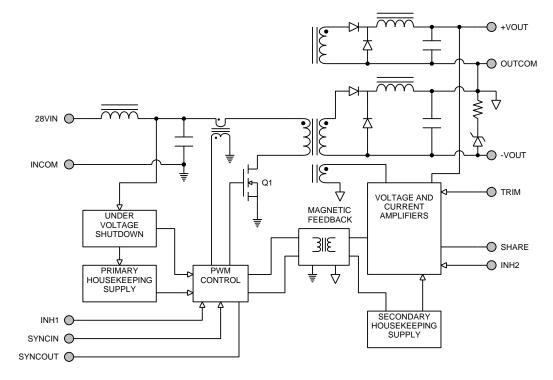
- SVFL 120 W single output DC-DC converter
- <u>SVRFL</u> 100 W dual space qualified DC-DC converter, 100 krad(Si)
- Custom versions available
- EMI filters
- Non-isolated, space qualified point of load converters
- Use with Thermal Pad <u>TP-001</u>



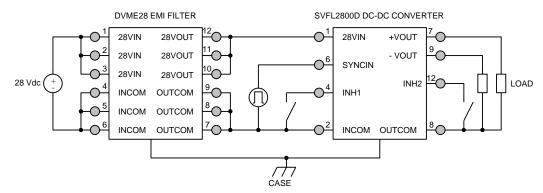


2.0 DIAGRAMS

2.1 BLOCK DIAGRAM



2.2 CONNECTION DIAGRAM



3.0 SPECIFICATIONS

3.1 ABSOLUTE MAXIMUM RATINGS

Absolute Maximum Ratings			
Input Voltage (Continuous):	-0.5 V to 40 V	Operating Temperature (Full Load):	-55 °C to +125 °C
Input Voltage (Transient, 1 second):	-0.5 V to 50 V	Storage Temperature:	-65 °C to +150 °C
ESD Rating per MIL-PRF-38534:	1C	Lead Solder Temperature (10 seconds):	270 °C

Sales Information	Phone:(425) 353-3010
	E-mail: vptsales@vptpower.com

Fax: (425) 353-4030 Web: <u>www.vptpower.com</u>



3.2 PERFORMANCE SPECIFICATIONS

Tcase = -55 °C to +125 °C, Vin = +28 V ± 5%, Full Load¹, Unless Otherwise Specified

		S	VFL280	5D	S	VFL2812	/FL2812D		
Parameter	Conditions	Min	Тур	Max	Min	Тур	Max	Units	
INPUT									
Voltage	Continuous	16	28	40	16	28	40	V	
	Transient, 1 sec ⁴	-	-	50	-	-	50	V	
Current	INH 1 < 1.5 V	-	1	3	-	1	3	mA	
	INH 2 < 1 V	-	40	70	-	40	70	mA	
	No Load	-	75	160	-	90	160	mA	
Ripple Current	20 Hz to 10 MHz	-	30	80	-	35	80	mAp	
Undervoltage Lockout	Turn-On	14.5	-	16	14.5	-	16	V	
	Turn-Off ⁴	13.5	-	15.5	13.5	-	15.5	V	
OUTPUT STATIC									
Voltage	+Vout, Tcase = 25 °C	4.95	5	5.05	11.88	12	12.12	V	
-	+Vout, Tcase = -55 °C to +125 °C	4.925	5	5.075	11.82	12	12.18	V	
	-Vout, Tcase = 25 °C	4.80	5	5.20	11.8	12	12.20	V	
	-Vout, Tcase = -55 °C to +125 °C	4.75	5	5.25	11.52	12	12.48	V	
Power ^{2,6}	Total	0	-	100	0	-	110	W	
	Either Output	0	-	70	0	-	77	W	
Current ^{2,6}	Total	0	-	20	0	-	9.17	A	
	Either Output	0	-	14	0	-	6.4	A	
Ripple Voltage	20 Hz to 10 MHz	-	15	80	-	25	80	mVp	
Line Regulation	+Vout, V _{IN} = 16 V to 40 V	-	2	20	-	2	20	mV	
	-Vout, V _{IN} = 16 V to 40 V	-	10	200	-	10	200	mV	
Load Regulation	+Vout, No Load to Full Load	-	10	100	-	2	120	mV	
	-Vout, No Load to Full Load	-	55	200	-	40	200	mV	
Cross Regulation, -Vout	+Vout: 30% load, -Vout: 70% load		260	450	_	220	450	mV	
	+Vout: 70% load, -Vout: 30% load		200	400		220	430	1110	
Load Fault Power Dissipation	Overload ⁴	-	-	50	-	-	50	W	
	Short Circuit	-	-	50	-	-	50	W	
OUTPUT DYNAMIC									
Load Step, Half to Full Load, Either Output	Output Transient	-	130	400	-	260	500	mVp	
	Recovery ³	-	200	500	-	140	500	μs	
Line Step ⁴ , Vin = 16V to 40 V	Output Transient	-	300	600	-	600	1200	mVpl	
	Recovery ³		300	500		300	500	μs	
Turn-On, Vin = 0 to 28 V	Delay		5	20	-	5	20	ms	
	Overshoot		0	20	-	0	50	mVp	
FUNCTION	Overander		0	20		0	50	mvp	
1	Output labilitad	0		4 5	0		4 5	N	
INH 1 Pin Input ⁴	Output Inhibited	0	-	1.5	0	-	1.5	V	
INH 2 Pin Input ⁴	Output Inhibited	0	-	1	0	-	1	V	
INH 1 Pin Open Circuit Voltage ⁴	Output Enabled	10.5	-	15	10.5	-	15	V	
INH 2 Pin Open Circuit Voltage ⁴	Output Enabled	4	-	12	4	-	12	V	
Voltage Trim Range		-20	-	10	-20	-	10	%	
SHARE Pin Voltage ⁴		2	-	4	2	-	4	V	
SYNC Frequency Range		500		600	500	-	600	kHz	

1. Half load at +Vout and half load at -Vout

2. Up to 70% of the total power or current can be drawn from either of the two outputs

3. Time for output voltage to settle within 1% of steady-state value

Verified by qualification testing
 End-of-Life performance includes aging and radiation degradation and is within standard limits except where noted
 Derate linearly to 0 at 135 °C



3.2 PERFORMANCE SPECIFICATIONS (CONTINUED)

Tcase = -55 °C to +125 °C, Vin = +28 V ± 5%, Full Load¹, Unless Otherwise Specified

		S	SVFL2805D			SVFL2812D		
Parameter	Conditions	Min	Тур	Max	Min	Тур	Max	Units
GENERAL								
Efficiency		73	79	-	79	85	-	%
Capacitive Load ⁴		-	-	500	-	-	500	μF
Switching Frequency		425	525	600	425	525	600	kHz
Isolation	500 V DC, Tcase = 25 °C	100	-	-	100	-	-	MΩ
Weight	Standard and optional side-flanged	-	-	88	-	-	88	g
MTBF (MIL-HDBK-217F)	SF @ Tcase = 55 °C	-	727	-	-	727	-	kHr
POST-RAD END-OF-LIFE LIMITS ⁵								
Input Ripple Current		-	-	140	-	-	140	mApp
Output Voltage	+Vout, Tcase = -55 °C to +125 °C	4.89	-	5.10	11.66	-	12.28	V
	-Vout, Tcase = -55 °C to +125 °C	4.715	-	5.275	11.36	-	12.58	V

1. Half load at +Vout and half load at -Vout

- 2. Up to 70% of the total power or current can be drawn from either of the two outputs
- 3. Time for output voltage to settle within 1% of steady-state value
- 4. Verified by qualification testing
- 5. End-of-Life performance includes aging and radiation degradation and is within
- standard limits except where noted
- 6. Derate linearly to 0 at 135 °C



3.2 PERFORMANCE SPECIFICATIONS (CONTINUED)

Tcase = -55 °C to +125 °C, Vin = +28 V ± 5%, Full Load¹, Unless Otherwise Specified

		S	SVFL2815D			
Parameter	Conditions	Min	Тур	Max	Units	
INPUT						
Voltage	Continuous	16	28	40	V	
	Transient, 1 sec ⁴	-	-	50	V	
Current	INH 1 < 1.5 V	-	1	3	mA	
	INH 2 < 1 V	-	40	70	mA	
	No Load	-	110	160	mA	
Ripple Current	20 Hz to 10 MHz	-	40	80	mApp	
Undervoltage Lockout	Turn-On	14.5	-	16	V	
	Turn-Off ⁴	13.5	-	15.5	V	
OUTPUT STATIC						
Voltage	+Vout, Tcase = 25 °C	14.85	15	15.15	V	
	+Vout, Tcase = -55 °C to +125 °C	14.775	15	15.225	V	
	-Vout, Tcase = 25 °C	14.80	15	15.20	V	
	-Vout, Tcase = -55 °C to +125 °C	14.40	15	15.60	V	
Power ^{2,6}	Total	0	-	120	W	
	Either Output	0	-	84	W	
Current ^{2,6}	Total	0	-	8	A	
	Either Output	0	-	5.6	A	
Ripple Voltage	20 Hz to 10 MHz	-	30	80	mVpp	
Line Regulation	+Vout, V_{IN} = 16 V to 40 V	-	2	20	mV	
	-Vout, $V_{IN} = 16$ V to 40 V	-	10	200	mV	
Load Regulation	+Vout, No Load to Full Load	-	2	120	mV	
	-Vout, No Load to Full Load	-	30	200	mV	
Cross Regulation, -Vout	+Vout: 30% load, -Vout: 70% load		200	450	mV	
	+Vout: 70% load, -Vout: 30% load		200			
Load Fault Power Dissipation	Overload ⁴	-	-	50	W	
	Short Circuit	-	-	50	W	
OUTPUT DYNAMIC						
Load Step, Half to Full Load, Either Output	Output Transient	-	260	500	mVpk	
	Recovery ³	-	110	500	μs	
Line Step ⁴ , Vin = 16V to 40 V	Output Transient	-	600	1200	mVpk	
	Recovery ³	-	300	500	μs	
Turn-On, Vin = 0 to 28 V	Delay	-	5	20	ms	
	Overshoot	-	0	50	mVpk	
FUNCTION						
INH 1 Pin Input ⁴	Output Inhibited	0	-	1.5	V	
INH 2 Pin Input ⁴	Output Inhibited	0	-	1	V	
INH 1 Pin Open Circuit Voltage ⁴	Output Enabled	10.5	-	15	V	
INH 2 Pin Open Circuit Voltage ⁴	Output Enabled	4	-	12	V	
Voltage Trim Range		-20	-	10	%	
SHARE Pin Voltage ⁴		2	-	4	V	
SYNC Frequency Range		500	-	600	kHz	

1. Half load at +Vout and half load at -Vout

2. Up to 70% of the total power or current can be drawn from either of the two outputs

3. Time for output voltage to settle within 1% of steady-state value

Verified by qualification testing
 End-of-Life performance includes aging and radiation degradation and is within standard limits except where noted
 Derate linearly to 0 at 135 °C



3.2 PERFORMANCE SPECIFICATIONS (CONTINUED)

Tcase = -55 °C to +125 °C, Vin = +28 V ± 5%, Full Load¹, Unless Otherwise Specified

		S	VFL281	5D	
Parameter	Conditions	Min	Тур	Max	Units
GENERAL					
Efficiency		80	85	-	%
Capacitive Load ⁴		-	-	500	μF
Switching Frequency		425	525	600	kHz
Isolation	500 V DC, Tcase = 25 °C	100	-	-	MΩ
Weight	Standard and optional side-flanged	-	-	88	g
MTBF (MIL-HDBK-217F)	SF @ Tcase = 55 °C	-	727	-	kHr
POST-RAD END-OF-LIFE LIMITS ⁵					
Input Ripple Current		-	-	140	mApp
Output Voltage	+Vout, Tcase = -55 °C to +125 °C	14.565	-	15.355	V
	-Vout, Tcase = -55 °C to +125 °C	14.19	-	15.73	V

1. Half load at +Vout and half load at -Vout

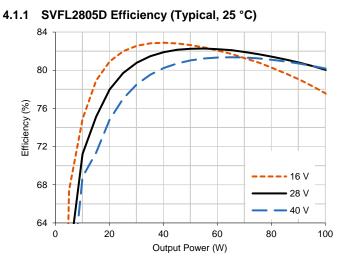
Verified by qualification testing
 End-of-Life performance includes aging and radiation degradation and is within standard limits except where noted

6. Derate linearly to 0 at 135 °C

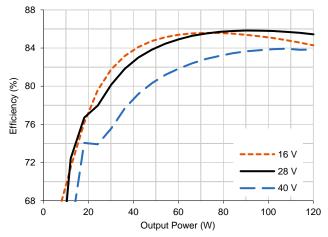
 Up to 70% of the total power or current can be drawn from either of the two outputs
 Time for output voltage to settle within 1% of steady-state value



4.0 PERFORMANCE CURVES



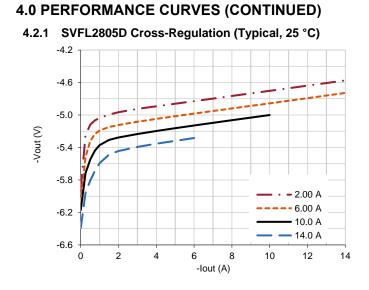
4.1.3 SVFL2815D Efficiency (Typical, 25 °C)



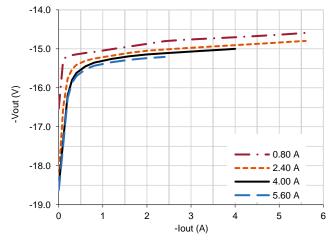
88 84 Efficiency (%) 80 76 **- -** 16 V 72 28 V 40 V 68 20 40 60 80 100 120 0 Output Power (W)

4.1.2 SVFL2812D Efficiency (Typical, 25 °C)

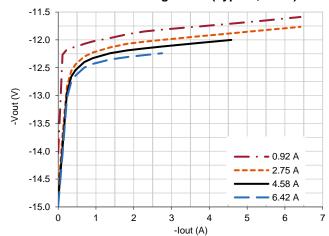




4.2.3 SVFL2815D Cross-Regulation (Typical, 25 °C)



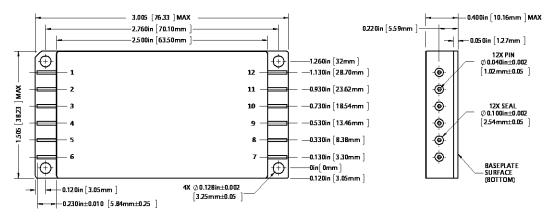
4.2.2 SVFL2812D Cross-Regulation (Typical, 25 °C)





5.0 MECHANICAL OUTLINES AND PINOUT

Standard Package:



1. Tolerances are +0.005" unless otherwise stated

- 2. Case temperature is measured on the center of the baseplate surface
- 3. Mounting holes are not threaded. Recommended fastener is# 4-40 screw
- 4. Materials: Case (Steel, gold over nickel plated); Cover (Kovar, nickel plated); Pin (Copper-cored alloy 52, gold over nickel plated); Pin Seals (Glass)

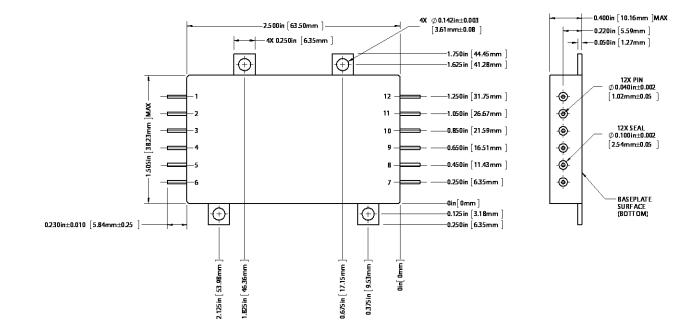
Pin	Function	Pin	Function	Pin	Function	Pin	Function
1	28VIN	4	INH1	7	+VOUT	10	TRIM
2	INCOM	5	SYNCOUT	8	OUTCOM	11	SHARE
3	CASE	6	SYNCIN	9	-VOUT	12	INH2





5.0 MECHANICAL OUTLINES AND PINOUT (CONTINUED)

Optional Side-Flanged Package:



1. Tolerances are +0.005" unless otherwise stated

2. Case temperature is measured on the center of the baseplate surface

3. Mounting holes are not threaded. Recommended fastener is # 4-40 screw

4. Materials: Case (Steel, gold over nickel plated); Cover (Kovar, nickel plated); Pin (Copper-cored alloy 52, gold over nickel plated); Pin Seals (Glass)

Pin Function	Pin Function	Pin Function	Pin Function
1 28VIN	4 INH1	7 +VOUT	10 TRIM
2 INCOM	5 SYNCOUT	8 OUTCOM	11 SHARE
3 CASE	6 SYNCIN	9 -VOUT	12 INH2



6.0 TECHNICAL NOTES

Please note that many of these functions are also demonstrated in detail on the VPT website in the form of technical video labs.

6.1 GENERAL INFORMATION

6.1.1 Topology Description



The SVFL2800D Series is an isolated dual-output forward converter. It provides a positive and negative output voltage with respect to the OUTCOM pin. Up to 70% of the total output power is available from either output. The internal voltage regulation loop actively regulates the positive output using VPT's proprietary magnetic feedback technology. The negative output is regulated by cross-regulation. The negative output is well-regulated for balanced load conditions. For unbalanced load conditions, refer to the cross regulation performance graphs in Section 4.2 for expected performance. For a balanced or near-balanced load condition, the converter will regulate down to zero load, and no minimum load is required. For an unbalanced load condition, with negative loads greater than 10%, a minimum load of 10% is recommended on the positive output.

6.1.2 External Components

The SVFL2800D Series is designed to operate stand-alone in most applications. It does not require any external components for proper operation or to meet the datasheet specifications. Input and output L-C filters are provided internally for low ripple and noise. To further reduce output ripple and noise, a small ceramic capacitor, 1 μ F to 10 μ F, can be added at the output. Most application specific ripple requirements can be met with the addition of output capacitors alone. External output capacitance can be added up to the maximum listed in Section 3.2.

6.1.3 Source Impedance

The impedance of the 28 V input source can interact with the DC-DC converter and can affect performance. High source impedance is often caused by a long input cable or components added in series with the input. Source resistance will cause a DC voltage drop as the converter draws DC input current. This voltage drop is simply the cable resistance multiplied by the input current at low line. The voltage drop and the actual voltage at the input to the converter will determine the minimum source voltage at which the converter will operate. A high source inductance can interact with the feedback control loop of the converter. VPT's EMI filters will usually isolate the source and eliminate this problem. In some cases, additional input capacitance will be needed to stabilize the system.

6.1.4 Output Configurations

Since the converter is isolated, the outputs can be used as a traditional dual-output, with a positive and negative voltage referenced to OUTCOM, or as a single-ended output referenced to -VOUT or +VOUT. For example, the SVFL2812D model can provide +12 V and -12 V in the traditional dual output configuration, or can provide +24 V referenced to -VOUT, or -24 V referenced to +VOUT in single-ended configuration. In the single-ended configuration, the OUTCOM pin will be at +12 V relative to -VOUT.

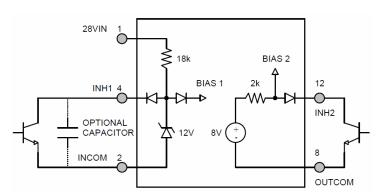
The outputs of multiple converters can be stacked in series to provide higher voltages. When outputs of multiple modules are stacked, they naturally share the load. For example, two SVFL2812D converters can be stacked to provide a 48 V output at 220 W.

6.2 FUNCTION DESCRIPTIONS

6.2.1 On/Off Control (INH1 and INH2)

The INH1 (Inhibit 1) pin is a primary-side control pin referenced to IN COM. The INH1 pin must be driven using an open collector or open drain configuration. Pulling the INH1 pin low disables the converter output, removes bias voltage from internal control circuitry, and puts the converter in a state of minimum input current draw. Leaving INH1 open enables the output, allowing the converter to operate normally. The pin must be pulled below

1.5 V to disable the output. An optional capacitor from INH1 to INCOM may be used to delay turn-on. The INH1 pin should be left open if not used.

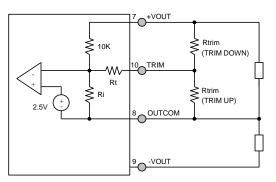




The INH2 (Inhibit 2) pin is a secondary-side control pin referenced to OUTCOM. The INH2 pin must also be driven in an open collector or open drain configuration. Pulling INH2 low to OUTCOM disables the converter output. Internal control circuits, however, remain active. The pin must be pulled below 1.0 V to disable the output. The INH2 pin should be left open if not used.

6.2.2 Adjusting the Output Voltage (TRIM)

The output voltage set point of the converter can be adjusted using the TRIM pin. To adjust the output up, connect the trim resistor from TRIM to OUTCOM. To adjust the output down, connect the trim resistor from TRIM to +VOUT. The maximum trim range is -20% and +10% from nominal. The appropriate resistor values versus the output voltage are given in the table below. Because the TRIM pin can be sensitive to external noise, the trim resistor should be physically located close to the SVFL converter with short interconnects. The TRIM pin should be left open if not used. When adjusting the output voltage, do not exceed the rated total output power or output current.



SVFL	2805D	SVFL	2812D	SVFL	2815D
+Vout (V)	Rtrim (Ω)	+ Vout (V)	Rtrim (Ω)	+ Vout (V)	Rtrim (Ω)
5.5	35.0k	13.2	5.80k	16.50	1.70k
5.4	47.5k	13.0	10.0k	16.25	5.00k
5.3	68.3k	12.8	16.2k	16.00	10.0k
5.2	110k	12.6	26.6k	15.75	18.3k
5.1	235k	12.4	47.3k	15.50	35.0k
5.0	_	12.2	109k	15.25	85.0k
4.9	225k	12.0	_	15.00	_
4.8	100k	11.8	454k	14.75	475k
4.7	58.3k	11.6	213k	14.50	225k
4.6	37.5k	11.4	134k	14.25	142k
4.5	25.0k	11.2	94.0k	14.00	100k
4.4	16.7k	11.0	70.1k	13.75	75.0k
4.3	10.7k	10.8	54.3k	13.50	58.3k
4.2	6.30k	10.6	42.9k	13.25	46.4k
4.1	2.80k	10.4	34.4k	13.00	37.5k
4.0	short	10.2	27.8k	12.75	30.6k
		10.0	22.5k	12.50	25.0k
		9.8	18.2k	12.25	20.5k
		9.6	14.6k	12.00	16.7k

6.2.3 Frequency Synchronization (SYNCIN, SYNCOUT)

The SVFL2800D Series will free run at a switching frequency of approximately 525 kHz, which has been set for optimum converter performance. Frequency synchronization is not necessary unless required by system constraints. The SVFL2800D Series provides a frequency synchronization input (SYNCIN) and output (SYNCOUT), both referenced to INCOM.

The SYNCIN pin can be driven by an external clock or by the SYNCOUT pin of another SVFL converter. The internal clock and internal power train will operate at the frequency applied to the SYNCIN pin. The SYNC IN pin should be driven with a TTL type 5 V square wave signal. The duty cycle of the square wave should be between 20% and 80%. The SYNCIN pin is internally capacitively-coupled and the internal load is equivalent to 220 pF. Proper layout and circuit techniques are necessary to prevent noise from being injected into this pin. Synchronized converters should located physically close together and share a low impedance INCOM connection. The SYNCIN pin can be left open or connected to INCOM if not used.

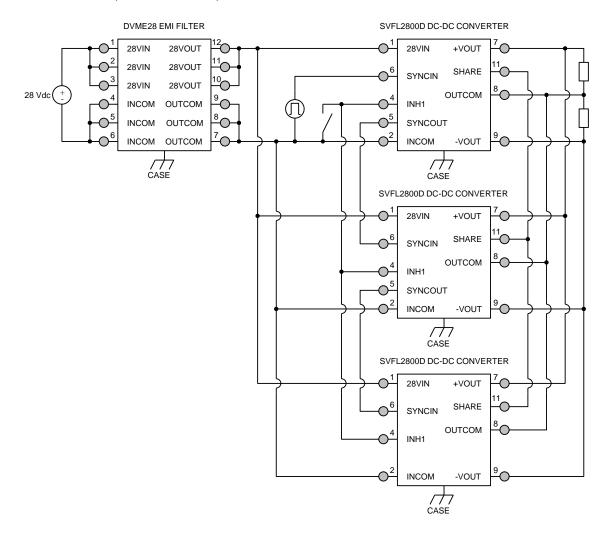
The SYNCOUT pin provides a 5 V quasi-square wave output at either the SYNCIN frequency or the free-running frequency if SYNCIN is not used. The SYNCOUT of a SVFL can be connected to the SYNCIN pin of a second SVFL to synchronize its switching frequency to that of the first SVFL. Similarly, the SYNCOUT of the second SVFL can be connected to SYNCIN of a third SVFL. Subsequent SVFL converters can be connected in this daisy chain arrangement as shown in the figure. SYNCOUT should be left open if not used.





6.2.4 Parallel Operation (SHARE)

The SVFL2800D Series provides a SHARE function for active current sharing among paralleled modules. For the dual output model, the SHARE function is only applicable in the single-ended output configuration (see section 6.1.4) where no current is drawn from the OUTCOM pin. To enable load sharing, connect a single wire between the SHARE pins of all parallel modules. The SHARE pin can be noise sensitive. Paralleled converters should be located physically close to one another and share a low impedance OUTCOM connection. A symmetrical layout of the output traces will improve share accuracy. Frequency synchronization is not required for parallel operation. The SHARE pin should be left open if not used.



6.3 PROTECTION FEATURES

6.3.1 Input Undervoltage Lockout

The SVFL2800D Series provides input undervoltage lockout protection. For input voltages below the turn-on voltage, the converter will remain off, drawing minimal current from the source. When the input voltage exceeds the turn-on voltage, the converter will start. The lockout circuit is designed to tolerate slow ramping input voltage waveforms. VPT's proprietary magnetic feedback technology provides bias voltage to all secondary control circuits and control amplifiers before the output starts, ensuring a well-controlled start up sequence.



6.3.2 Output Soft Start

The SVFL2800D Series utilizes an output soft-start function to ramp the output in a controlled manner, eliminating output voltage overshoot and limiting inrush current at turn on. A voltage-mode soft-start ensures the output waveform remains consistent regardless of changes in the load current. The output rise time is approximately 4 ms. The soft-start function is active whether the module is turned on with an application of input voltage or from release of the inhibit pin. Under normal conditions, current drawn from the source during turn on will not exceed the full load input current. The turn-on delay time is specified from the application of input voltage (or release of the inhibit pin) until the output reaches 90% of its final value.

6.3.3 Output Overcurrent Protection

The SVFL2800D Series provides output overcurrent and output short circuit protection. During a load fault condition, a constant output current control circuit reduces the converter duty cycle to limit the total output current to approximately 125% its rated value. The current limit protection circuit limits the sum of output currents in both +Vout and -Vout. It does not distinguish if the current is on the positive or negative output. The converter will continue to provide constant current into any overload or short circuit condition. This feature allows the converter to start into any capacitive load. Recovery is automatic and immediate upon removal of the fault condition. Sustained short circuit or overload operation can cause excessive power dissipation. Care should be taken to control the operating temperature of the converter in this condition.

6.4 THERMAL CONSIDERATIONS

The SVFL2800D Series is rated for full power operation at 125 °C. Operation above 125 °C is allowed at reduced power. Specifically, the output power should be derated linearly from full power at 125 °C to half power at 130 °C and to zero power at 135 °C. The operating temperature of the converter is specified on the baseplate of the converter. The converter is designed to be conduction-cooled, with the baseplate mounted to a heat sink, chassis, PCB or other thermal surface. The internal power dissipating components are mounted to the baseplate of the converter and all heat flow is through the baseplate and mounting flanges. The lid of the converter does not provide a good thermal path.

The hybrid DC-DC converter contains many semiconductor components. The maximum temperature rise from junction to case is 15 °C at full load.



6.5 VPT RHA PLAN AND APPROACH

VPT takes a conservative approach to radiation testing to ensure product performance during space travel. VPT's DLA approved Radiation Hardness Assurance (RHA) plan documents VPT's processes and procedures for guaranteeing the performance of VPT products under various environmental conditions in space, including TID, SEE, and ELDRS.

Documents Available	Details
DLA approved Radiation Hardness Assurance (RHA) Plan Summary	The radiation environments covered by this overview include: total ionizing dose (TID), which includes enhanced low dose rate sensitivity (ELDRS); displacement damage (DD); and single event effects (SEE).
Worst-Case Analysis Report	Detailed worst-case analysis guarantees circuit performance post radiation and end of life.
Stress Report	Individual component stress analysis and deratings are included as part of the WCA report.
Radiation Test Summary Report	An overview report on the component level RLAT and characterization testing for TID and DD as well as the hybrid level characterizations for TID and SEE response.
Reliability Report	MTBF report based on MIL-HDBK-217 reliability calculations.
Thermal Analysis Report	Component temperature rise analysis and measurement results.

Test Definition	VPT's Approach
Total lonizing Dose (TID). A measure of the energy absorbed in the semiconductor components from the naturally occurring sources of radiation (protons, electrons, photons). This results in the slow degradation of semiconductor performance specifications. TID is tested by exposing components to gamma radiation from a Cobalt-60 source.	Designed for 30 krad(Si). Sensitive semiconductor components undergo RLAT to 60 krad(Si) per MIL-STD-883 Method 1019. Converters are characterized to 60 krad(Si).
Enhanced Low Dose Rate Sensitivity (ELDRS): Many linear-bipolar integrated circuits show enhanced parameter degradation when exposed at low dose rates close to those seen in a space environment as compared to the high dose rates (50-300 rad(Si)/s) that components were traditionally tested at for TID degradation. MIL-STD-883 Method 1019 gives guidance for characterizing components for ELDRS. Components that exhibit ELDRS are tested for TID at a rate below 0.01 rad(Si)/s.	All bipolar linear ICs are characterized for ELDRS sensitivity and tested in accordance with MIL-STD-883 test method 1019 section 3.13
Single Event Effects (SEE). Single high energy protons and heavy ions can deposit sufficient energy in a semiconductor component, causing a range of effects. SEEs include single event latchups (SELs), single event gate ruptures (SEGRs), single event transients (SETs), single event functional interrupts (SEFIs) and single event burnouts (SEBs).	Converters are characterized for catastrophic events (SEL, SEB, SEGR) as well as functional interrupts (SEFI) under heavy ion exposure to LET = 44 MeV-cm ² /mg. Converters are also characterized for cross section and magnitude of output transients (SET) for at least 3 different LET levels.
Radiation Lot Acceptance Testing (RLAT): Semiconductor wafer lots are exposed to TID on a sample basis. If the parameter degradation for the tested samples is within the predetermined acceptance limits, then the lot can be used in radiation hardened converters.	Sensitive semiconductor components undergo RLAT for TID.



7.0 ENVIRONMENTAL SCREENING

100% tested per MIL-STD-883 as referenced to MIL-PRF-38534.

Contact sales for more information concerning additional environmental screening and testing options. VPT Inc. reserves the right to ship higher screened or SMD products to meet orders for lower screening levels at our sole discretion unless specifically forbidden by customer contract.

Test	MIL-STD-883 Test Method, Condition	/H+ (Class H + PIND)	/K (Class K)	/EM (Engineering Model) Non-QML ^{1,6}
Non-Destructive Bond Pull	TM2023	•2	•	•2
Internal Visual	TM2010, TM2017, TM2032 (MIL-STD-750, TM2072, TM2073)	•	•	•
Temperature Cycling	TM1010, Condition C -65 °C to 150 °C, Ambient	•	•	
Constant Acceleration	TM2001, 3000g, Y1 Direction	•	•	
PIND ³	TM2020, Condition A	•2	•	
Pre Burn-In Electrical	25 °C		•	
	TM1015, 320 hrs., 125 °C, Case Typ		•	
Burn-In	TM1015, 160 hrs., 125 °C, Case Typ	•		
	24 hrs., 125 °C, Case Typ			•
	MIL-PRF-38534, Group A Subgroups 1-6	•	•	
Final Electrical	-55 °C, 25 °C, 125 °C ⁴ MIL-PRF-38534, Group A Subgroups 1 and 4 25 °C			•
	TM1014, Fine Leak, Condition A2 or B1	•	•	
Hermeticity (Seal)	TM1014, Gross Leak, Condition C or B2	•	•	
	Gross Leak, Dip (1x10 ⁻³)			•
Radiography ⁵	TM2012		•	
External Visual	TM2009	•	•	•

Non-QML products may not meet all requirements of MIL-PRF-38534
 Not required per MIL-PRF-38534. Test performed for additional product quality

assurance

- 4. 100% R&R testing with all test data included in product shipment
 5. Radiographic test Certificate of Compliance and film(s) or data CD included in
 - product shipment
- 3. PIND test Certificate of Compliance included in product shipment
- 6. Engineering models utilize only the screening specified and are not considered compliant for flight use



8.0 STANDARD MICROCIRCUIT DRAWING (SMD) NUMBERS

Standard Microcircuit Drawing Number	SVFL2800D Series Similar Part Number
5962P1121401HXC 5962P1121401HXA 5962P1121401HXA 5962P1121401HYC	SVFL2805D/H+ SVFL2805D/H+-E SVFL2805DF/H+ SVFL2805DF/H+-E
5962P1121401HYA 5962P1121401KXC 5962P1121401KXA 5962P1121401KXA 5962P1121401KYC 5962P1121401KYA	SVFL2805D/K SVFL2805D/K-E SVFL2805DF/K SVFL2805DF/K-E
5962P1121402HXC 5962P1121402HXA 5962P1121402HYA 5962P1121402HYA 5962P1121402HYA 5962P1121402KXC 5962P1121402KXA 5962P1121402KYC 5962P1121402KYA	SVFL2812D/H+ SVFL2812D/H+-E SVFL2812DF/H+ SVFL2812DF/H+-E SVFL2812D/K SVFL2812D/K-E SVFL2812DF/K SVFL2812DF/K-E
5962P1121403HXC 5962P1121403HXA 5962P1121403HXA 5962P1121403HYC 5962P1121403HYA 5962P1121403KXC 5962P1121403KXA 5962P1121403KYC 5962P1121403KYA	SVFL2815D/H+ SVFL2815D/H+-E SVFL2815DF/H+ SVFL2815DF/H+-E SVFL2815D/K SVFL2815D/K-E SVFL2815DF/K SVFL2815DF/K-E

Do not use the SVFL2800D Series similar part number for SMD product acquisition. It is listed for reference only. For exact specifications for the SMD product, refer to the SMD drawing. SMDs can be downloaded from the DLA Land and Maritime (Previously known as DSCC) website at https://landandmaritimeapps.dla.mil/programs/defaultapps.asp. The SMD number listed above represents the Federal Stock Class, Device Type, Device Class Designator, Case Outline, Lead Finish and RHA Designator (where applicable). Please reference the SMD for other screening levels, lead finishes, and radiation levels. All SMD products are marked with a "Q" on the cover as specified by the QML certification mark requirement of MIL-PRF-38534.



9.0 ORDERING INFORMATION



(1) Product Series	(2) Nominal Input Voltage	(3) Output Voltage	(4) Number of Outputs	(5) Package Option	(6) Screening Code ^{1,2,3}	(7) Additional Screening Code
SVFL	28 28 Volts	05 5 Volts12 12 Volts15 Volts	D Dual	(None) Standard F Side- Flanged	/EM Engineering Model /H+ Class H + PIND /K Class K	Contact Sales

1 Contact the VPT Sales Department for availability of Class H (/H) or Class K (/K) qualified products

2 VPT Inc. reserves the right to ship higher screened or SMD products to meet lower screened orders at our sole discretion unless specifically forbidden by customer contract

3 Engineering models utilize only the standard screening specified and are not considered compliant for flight use. These models are intended for low volume engineering characterization only and have no guarantee regarding operation in a radiation environment. The customer must place the following statement on each line item of their purchase order(s) for /EM units when ordering engineering models:

"(Customer Name) acknowledges that the /EM unit listed in this line item is not permitted for flight use and will be used for Engineering characterization only."

Please contact your sales representative or the VPT Inc. Sales Department for more information concerning additional environmental screening and testing, different input voltage, output voltage, power requirements, source inspection, and/or special element evaluation for space or other higher quality applications.



10.0 CONTACT INFORMATION

To request a quotation or place orders please contact your sales representative or the VPT, Inc. Sales Department at:

Phone:	(425) 353-3010
Fax:	(425) 353-4030
E-mail:	vptsales@vptpower.com

All information contained in this datasheet is believed to be accurate, however, no responsibility is assumed for possible errors or omissions. The products or specifications contained herein are subject to change without notice.

11.0 ADDITIONAL INFORMATION

Visit the VPT website for additional technical resources, including:

Product Catalogs



Application Notes and White Papers



Technical Video Labs



Additional Products For <u>Avionics/Military</u>, <u>Hi-Rel COTS</u>, and <u>Space Applications</u>



Fax: (425) 353-4030 Web: <u>www.vptpower.com</u>