

# **SVLHF2800D SERIES**

# SPACE QUALIFIED HYBRID DC-DC CONVERTERS



SVLHF2800D - Exact marking may differ from that shown

# **1.0 DESCRIPTION**

The SVLHF Series of space qualified DC-DC converters is specifically designed for the harsh radiation environment of space applications. Performance is guaranteed through the use of hardened semiconductor components, radiation lot acceptance testing (RLAT) of non-hardened components, and analysis. The SVLHF Series has been characterized for Total lonizing Dose (TID) performance including Enhanced Low Dose Rate Sensitivity (ELDRS) and for Single Event Effects (SEE) according to VPT's DLA-approved Radiation Hardness Assurance (RHA) plan per MIL-PRF-38534, Appendix G, Level L. Characterization is performed at both the component level and at the SVLHF Series hybrid converter level.

Radiation-hardened to TID levels of 60 krad(Si) and SEE to 85 MeV/mg/cm<sup>2</sup>, the SVLHF Series of DC-DC converters is suited for use in many low Earth orbit (LEO), medium Earth orbit (MEO), geostationary orbit (GEO), deep space, and launch vehicle programs.

# **1.1 FEATURES**

- Output Voltage: ±5 V / 15W, ±12 V / 20W, ±15 V / 20W
- Wide input voltage range: 15 V to 50 V plus 80 V transient
- Continuous operation over full military temperature range of -55 °C to +125 °C with no power derating
- Very low output noise
- Radiation immune magnetic feedback circuit
- No use of optoisolators
- Undervoltage lockout
- Current limit protection / short circuit protection

| Models | Available |
|--------|-----------|
| moucis | Available |

Input: 15 V to 50 V continuous, 80 V transient

Single output: ±5 V, ±12 V, or ±15 V

Wattage: 15 - 20 W

MIL-PRF-38534: Class H and Class K; RHA level L

# **1.2 SPACE LEVEL CHARACTERIZATIONS**

- Guaranteed TID performance to 60 krad(Si) including LDR
- SEE performance to 85 MeV/mg/cm<sup>2</sup>. Transients are fully characterized for cross section and magnitude
- Worst-case analysis, stress, radiation, reliability reports available

# **1.3 MANUFACTURING AND COMPLIANCE**

- Qualified to MIL-PRF-38534 Class H and Class K, DLA SMD # TBD
- MIL-PRF-38534 element evaluated components
- MIL-STD-461 C/D/E/F when used with appropriate VPT EMI filter
- Manufactured in a MIL-PRF-38534 Class H and Class K facility
- MIL-STD-883
- ISO-9001

# **1.4 PACKAGING**

- Low-profile: 2.000" x 1.130" x 0.355"
- Max weight: 28 g
- Industry standard pinout
- Precision projection-welded hermetic metal case
- Flanged and Non-flanged versions available

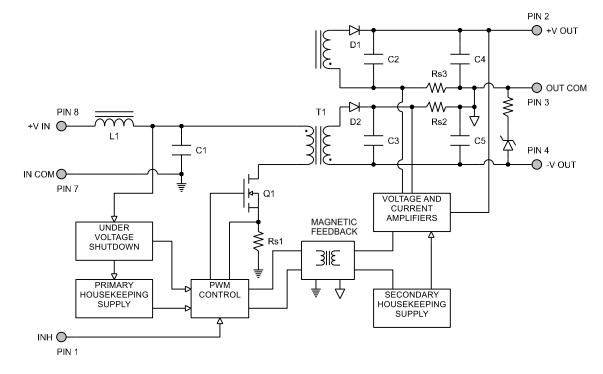
# **1.5 SIMILAR PRODUCTS AND ACCESSORIES**

- SVHF 20 W single output DC-DC converter (30 krad, 44 MeV)
- <u>SVRHF</u> 15 W space qualified DC-DC converter (100 krad, 85 MeV)
- Custom versions available
- EMI filters
- Non-isolated, space qualified point of load converters
- Use with Thermal Pad TP-002

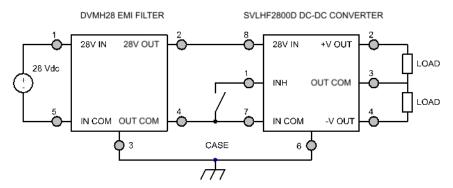


# 2.0 DIAGRAMS

# 2.1 BLOCK DIAGRAM



# **2.2 CONNECTION DIAGRAM**



# **3.0 SPECIFICATIONS**

# **3.1 ABSOLUTE MAXIMUM RATINGS**

| Absolute Maximum Ratings             |                |                                       |                   |
|--------------------------------------|----------------|---------------------------------------|-------------------|
| Input Voltage (Continuous):          | -0.5 V to 50 V | Operating Temperature (Full Load):    | -55 °C to +125 °C |
| Input Voltage (Transient, 1 second): | -0.5 V to 80 V | Storage Temperature:                  | -65 °C to +150 °C |
| ESD Rating per MIL-PRF-38534:        | 2              | Lead Solder Temperature (10 seconds): | 270 °C            |



#### **3.2 PERFORMANCE SPECIFICATIONS**

Tcase = -55 °C to +125 °C, Vin = +28 V ± 5%, Full Load<sup>1</sup>, Unless Otherwise Specified

|   |  | SV    | /LHF280 | )5D         | SVLHF2812D    |          |               |       |
|---|--|-------|---------|-------------|---------------|----------|---------------|-------|
| Parameter                                   | Conditions   | Min   | Тур     | Max         | Min           | Тур      | Max           | Units |
| INPUT                                       |  |       | 71      |             |               | 21       |               |       |
| Voltage                                     | Continuous   | 15    | 28      | 50          | 15            | 28       | 50            | V     |
| Vollago                                     | Transient, 1 sec <sup>4</sup>  | -     | -       | 80          | -             | -        | 80            | V     |
| Current                                     | INH < 1.5 V  |       | 4       | 6           | -             | 4        | 6             | mA    |
| Current                                     | No Load  |       | 4       | 65          | -             | 4        | 65            | mA    |
| Ripple Current                              | 20 Hz to 10 MHz  |       | 25      | 80          | -             | 30       | 80            | mApp  |
| Undervoltage Lockout                        | Turn-On  | 12    | -       | 14.8        | 12            | -        | 14.8          | V     |
| enderendge zoonedt                          | Turn-Off <sup>4</sup>  | 11    | _       | 14.5        | 11            | -        | 14.5          | V     |
| OUTPUT STATIC                               |  |       |         | 14.0        |               |          | 14.0          | v     |
|   | West Tassa 05.00   | 4.05  |         | 5.05        | 44.00         | 40       | 40.40         |       |
| Voltage                                     | +Vout, Tcase = 25 °C<br>+Vout, Tcase = -55 °C to +125 °C   | 4.95  | 5       | 5.05        | 11.88         | 12       | 12.12         | V     |
|   | -Vout, Tcase = $-55 ^{\circ}$ C to + $125 ^{\circ}$ C  | 4.925 | 5<br>5  | 5.075       | 11.82         | 12       | 12.18         | V     |
|   | $\frac{-\text{Vout, Tcase} = 25 ^{\circ}\text{C}}{-\text{Vout, Tcase} = -55 ^{\circ}\text{C to} + 125 ^{\circ}\text{C}}$ | 4.8   | 5       | 5.2<br>5.25 | 11.8<br>11.52 | 12<br>12 | 12.2<br>12.48 | V     |
| Power <sup>2,7</sup>                        |  | 0     |         |             | 0             | -        |               | W     |
| Power <sup>2</sup> , <sup>7</sup>           | Total  |       |         | 15          |               |          | 20            |       |
| 0.7   | Either Output  | 0     | -       | 10.5        | 0             | -        | 14            | W     |
| Current <sup>2,7</sup>                      | Total  | 0     | -       | 3           | 0             | -        | 1.67          | A     |
|   | Either Output  | 0     | -       | 2.1         | 0             | -        | 1.17          | A     |
| Ripple Voltage                              | 20 Hz to 10 MHz  | -     | 40      | 100         | -             | 40       | 100           | mVpp  |
| Line Regulation                             | +Vout, $V_{IN} = 16 \text{ V to } 40 \text{ V}$  |       | 2       | 20          | -             | 2        | 20            | mV    |
| <u></u>                                     | -Vout, $V_{IN} = 16$ V to 40 V   | -     | 20      | 200         | -             | 20       | 200           | mV    |
| Load Regulation <sup>6</sup>                | +Vout, No Load to Full Load  | -     | 5       | 50          | -             | 5        | 50            | mV    |
|   | -Vout, No Load to Full Load  | -     | 25      | 200         | -             | 20       | 200           | mV    |
| Cross Regulation, -Vout                     | +Vout: 70% load, -Vout: 30% load   |       | 370     | 500         | -             | 400      | 500           | mV    |
|   | +Vout: 30% load, -Vout: 70% load   |       |         |             |               |          |               |       |
| Load Fault Power Dissipation                | Overload <sup>4</sup>  | -     | -       | 8           | -             | -        | 8             | W     |
|   | Short Circuit  | -     | -       | 8           | -             | -        | 8             | W     |
| OUTPUT DYNAMIC                              |  |       |         |             |               |          |               |       |
| Load Step, Half to Full Load, Either Output | Output Transient   | -     | 300     | 500         | -             | 300      | 600           | mVpk  |
|   | Recovery <sup>3</sup>  | -     | 300     | 600         | -             | 200      | 500           | μs    |
| Line Step <sup>4</sup> , Vin = 16V to 40 V  | Output Transient   | -     | 450     | 700         | -             | 600      | 800           | mVpk  |
| •   | Recovery <sup>3</sup>  | -     | 400     | 600         | -             | 350      | 500           | μs    |
| Turn-On, Vin = 0 to 28 V                    | Delay  | -     | 10      | 20          | -             | 10       | 20            | ms    |
|   | Overshoot  | -     | 0       | 25          | -             | 0        | 50            | mVpk  |
| FUNCTION                                    |  |       | -       | -           |               | -        |               |       |
| INH Pin Input <sup>4</sup>                  | Output Inhibited   | 0     |         | 1.5         | 0             | -        | 1.5           | V     |
|   |  |       |         |             | 9             |          |               |       |
| INH Pin Open Circuit Voltage <sup>4</sup>   | Output Enabled   | 9     | 11      | 13          | 9             | 11       | 13            | V     |
| GENERAL                                     |  |       |         |             |               |          |               |       |
| Efficiency                                  |  | 73    | 78      | -           | 77            | 82       | -             | %     |
| Capacitive Load <sup>4</sup>                |  | -     | -       | 500         | -             | -        | 500           | μF    |
| Switching Frequency                         |  | 350   | 450     | 500         | 350           | 450      | 500           | kHz   |
| Isolation                                   | 500 V DC, Tcase = 25 °C  | 100   | -       | -           | 100           | -        | -             | MΩ    |
| Weight                                      | Non-flanged package option   | -     | -       | 24          | -             | -        | 24            | g     |
|   | Flanged package option   | -     | -       | 28          | -             | -        | 28            | g     |
| MTBF (MIL-HDBK-217F)                        | SF @ Tcase = 55 °C   | -     | 776     | -           | -             | 776      | -             | kHr   |
| POST-RAD END-OF-LIFE LIMITS <sup>5</sup>    |  |       |         |             |               |          |               |       |
| Input Ripple Current                        |  | -     | -       | 80          | -             | -        | 100           | mApp  |
| Output Voltage                              | +Vout, Tcase = -55 °C to +125 °C   | 4.90  | -       | 5.10        | 11.70         | -        | 12.30         | V     |
|   | -Vout, Tcase = -55 °C to +125 °C   | 4.715 | -       | 5.275       | 11.36         | -        | 12.6          | V     |

1. Half load at +Vout and half load at -Vout

2. Up to 70% of the total power or current can be drawn either of the two outputs

3. Time for output voltage to settle within 1% of steady-state value

4. Verified by initial electrical design verification. Post design verification, parameter shall be guaranteed to the limits specified.

Some by initial section design verification. Post design verification, parameter shall be guaranteed to the limits 5.
End-of-Life performance includes aging and radiation degradation and is within standard limits except where noted
5% load to full load at -55 °C
Derate linearly to 0 at 135 °C

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#### 3.2 PERFORMANCE SPECIFICATIONS (CONTINUED)

Tcase = -55 °C to +125 °C, Vin = +28 V ± 5%, Full Load<sup>1</sup>, Unless Otherwise Specified

|   |                                       |        | LHF281 |        |       |
|---|---------------------------------------|--------|--------|--------|-------|
| Parameter                                   | Conditions                            | Min    | Тур    | Max    | Units |
| INPUT                                       |                                       |        |        |        |       |
| Voltage                                     | Continuous                            | 15     | 28     | 50     | V     |
|   | Transient, 1 sec <sup>4</sup>         | -      | -      | 80     | V     |
| Current                                     | INH < 1.5 V                           | -      | 4      | 6      | mA    |
|   | No Load                               | -      | 50     | 65     | mA    |
| Ripple Current                              | 20 Hz to 10 MHz                       | -      | 30     | 80     | mApp  |
| Undervoltage Lockout                        | Turn-On                               | 12     | -      | 14.8   | V     |
|   | Turn-Off <sup>4</sup>                 | 11     | -      | 14.5   | V     |
| OUTPUT STATIC                               |                                       |        |        |        |       |
| Voltage                                     | +Vout, Tcase = 25 °C                  | 14.85  | 15     | 15.15  | V     |
|   | +Vout, Tcase = -55 °C to +125 °C      | 14.775 | 15     | 15.225 | V     |
|   | -Vout, Tcase = 25 °C                  | 14.8   | 15     | 15.2   | V     |
|   | -Vout, Tcase = -55 °C to +125 °C      | 14.40  | 15     | 15.6   | V     |
| Power <sup>2,7</sup>                        | Total                                 | 0      | -      | 20     | W     |
|   | Either Output                         | 0      | -      | 14     | W     |
| Current <sup>2,7</sup>                      | Total                                 | 0      | -      | 1.33   | A     |
|   | Either Output                         | 0      | -      | 0.93   | A     |
| Ripple Voltage                              | 20 Hz to 10 MHz                       | -      | 40     | 100    | mVpp  |
| Line Regulation                             | +Vout, V <sub>IN</sub> = 16 V to 40 V | -      | 2      | 20     | mV    |
| 5   | -Vout, V <sub>IN</sub> = 16 V to 40 V | -      | 40     | 200    | mV    |
| Load Regulation <sup>6</sup>                | +Vout, No Load to Full Load           | -      | 5      | 50     | mV    |
|   | -Vout, No Load to Full Load           | -      | 25     | 200    | mV    |
| Cross Regulation, -Vout                     | +Vout: 70% load, -Vout: 30% load      |        |        |        |       |
|   | +Vout: 30% load, -Vout: 70% load      |        | 400    | 500    | mV    |
| Load Fault Power Dissipation                | Overload                              | -      | -      | 8      | w     |
|   | Short Circuit                         | -      | -      | 8      | w     |
| OUTPUT DYNAMIC                              |                                       |        |        | -      |       |
| Load Step, Half to Full Load, Either Output | Output Transient                      | -      | 300    | 600    | mVpk  |
|   | Recovery <sup>3</sup>                 | -      | 200    | 500    | μs    |
| Line Step <sup>4</sup> , Vin = 16V to 40 V  | Output Transient                      | -      | 600    | 800    | mVpk  |
| Life Step, Vir = 10V 10 40V                 |                                       |        |        |        | · ·   |
|   | Recovery <sup>3</sup>                 | -      | 350    | 500    | μs    |
| Turn-On, Vin = 0 to 28 V                    | Delay                                 |        | 10     | 20     | ms    |
| FUNCTION                                    | Overshoot                             | -      | 0      | 50     | mVpk  |
| FUNCTION                                    | Output Inhibited                      | 0      |        | 4 5    | V     |
| INH Pin Input <sup>4</sup>                  | Output Inhibited                      | 0      | -      | 1.5    |       |
| INH Pin Open Circuit Voltage <sup>4</sup>   | Output Enabled                        | 9      | 11     | 13     | V     |
| GENERAL                                     |                                       |        |        |        |       |
| Efficiency                                  |                                       | 78     | 84     | -      | %     |
| Capacitive Load <sup>4</sup>                |                                       | -      | -      | 500    | μF    |
| Switching Frequency                         |                                       | 350    | 450    | 500    | kHz   |
| Isolation                                   | 500 V DC, Tcase = 25 °C               | 100    | -      | -      | MΩ    |
| Weight                                      | Non-flanged package option            | -      | -      | 24     | g     |
|   | Flanged package option                | -      | -      | 28     | g     |
| MTBF (MIL-HDBK-217F)                        | SF @ Tcase = 55 °C                    | -      | 776    | -      | kHr   |
| POST-RAD END-OF-LIFE LIMITS <sup>5</sup>    |                                       |        |        |        |       |
| Input Ripple Current                        |                                       | -      | -      | 100    | mApp  |
| Output Voltage                              | +Vout, Tcase = -55 °C to +125 °C      | 14.625 | -      | 15.375 | V     |
|   | -Vout, Tcase = -55 °C to +125 °C      | 14.19  | -      | 15.775 | V     |
|   |                                       |        |        |        | 1 *   |

1. Half load at +Vout and half load at -Vout

3. Time for output voltage to settle within 1% of steady-state value

4. Verified by initial electrical design verification. Post design verification, parameter shall be guaranteed to the limits specified.

5. End-of-Life performance includes aging and radiation degradation and is within standard limits except where noted

6. 5% load to full load @ -55 °C

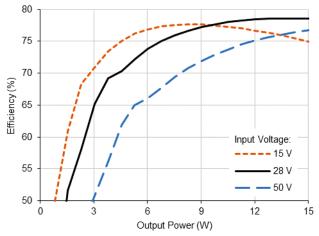
7. Derate linearly to 0 at 135 °C

<sup>2.</sup> Up to 70% of the total power or current can be drawn from either of the two outputs.

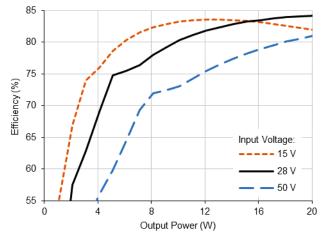


#### **4.0 PERFORMANCE CURVES**

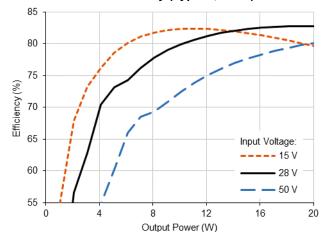
4.1.1 SVLHF2805D Efficiency (Typical, 25 °C)



4.1.3 SVLHF2815D Efficiency (Typical, 25 °C)



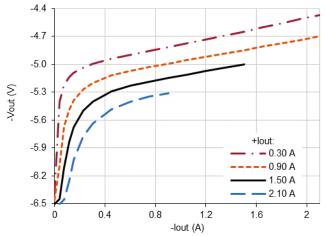
4.1.2 SVLHF2812D Efficiency (Typical, 25 °C)



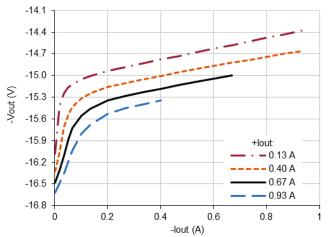


# 4.0 PERFORMANCE CURVES (CONTINUED)

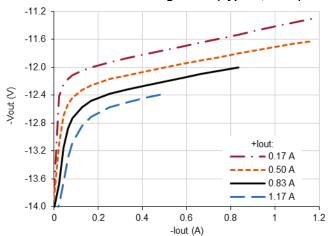
4.2.1 SVLHF2805D Cross-Regulation (Typical, 25 °C)



4.2.3 SVLHF2815D Cross-Regulation (Typical, 25 °C)



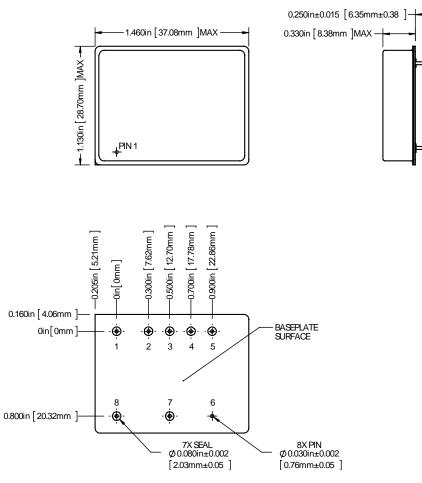
4.2.2 SVLHF2812D Cross-Regulation (Typical, 25 °C)





# **5.0 MECHANICAL OUTLINES AND PINOUT**

#### Non-Flanged Package Option:



1. Tolerances are ±0.005" unless otherwise stated

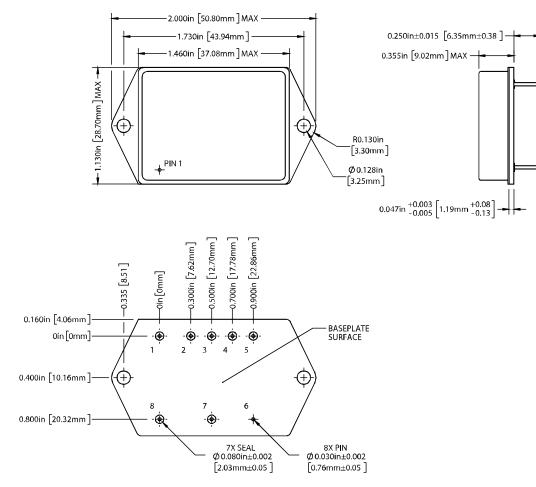
Case temperature is measured on the center of the baseplate surface
Materials: Case (Steel, gold over nickel plated); Cover (Steel, nickel plated); Pin (Copper-cored alloy 52, gold over nickel plated); Pin Seals (Glass)

| Pin | Function | Pin | Function | Pin | Function |
|-----|----------|-----|----------|-----|----------|
| 1   | INH      | 4   | -VOUT    | 7   | INCOM    |
| 2   | +VOUT    | 5   | NC       | 8   | 28VIN    |
| 3   | OUTCOM   | 6   | CASE     |     |          |



# 5.0 MECHANICAL OUTLINES AND PINOUT (CONTINUED)

#### Flanged Package Option:



1. Tolerances are ±0.005" unless otherwise stated

Case temperature is measured on the center of the baseplate surface
Mounting holes are not threaded. Recommended fastener is # 4-40 screw
Materials: Case (Steel, gold over nickel plated); Cover (Steel, nickel plated); Pin (Copper-cored alloy 52, gold over nickel plated); Pin Seals (Glass)

| Pin | Function | Pin | Function | Pin | Function |
|-----|----------|-----|----------|-----|----------|
| 1   | INH      | 4   | -VOUT    | 7   | INCOM    |
| 2   | +VOUT    | 5   | NC       | 8   | 28VIN    |
| 3   | OUTCOM   | 6   | CASE     |     |          |



# **6.0 TECHNICAL NOTES**

Please note that many of these functions are also demonstrated in detail on the VPT website in the form of <u>technical video labs</u>.

# **6.1 GENERAL INFORMATION**

#### 6.1.1 Topology Description



The SVLHF2800D Series is an isolated dual-output flyback converter. It provides a positive and

negative output voltage with respect to the OUTCOM pin. Up to 70% of the total output power is available from either output. The internal voltage regulation loop actively regulates the positive output using VPT's proprietary magnetic feedback technology. The negative output is regulated by cross-regulation of the transformer windings. The negative output is well-regulated for balanced load conditions. For unbalanced load conditions, refer to the cross regulation performance graphs in Section 4.2 for expected performance. For a balanced or near-balanced load condition, the converter will regulate down to zero load, and no minimum load is required. For an unbalanced load condition, with negative loads greater than 10%, a minimum load of 10% is recommended on the positive output.

#### 6.1.2 External Components

The SVLHF2800D Series is designed to operate stand-alone in most applications. It does not require any external components for proper operation or to meet the datasheet specifications. Input and output L-C filters are provided internally for low ripple and noise. To further reduce output ripple and noise, a small ceramic capacitor, 1  $\mu$ F to 10  $\mu$ F, can be added at the output. Most application specific ripple requirements can be met with the addition of output capacitors alone. External output capacitance can be added up to the maximum listed in Section 3.2.

#### 6.1.3 Source Impedance

The impedance of the 28 V input source can interact with the DC-DC converter and can affect performance. High source impedance is often caused by a long input cable or components added in series with the input. Source resistance will cause a DC voltage drop as the converter draws DC input current. This voltage drop is simply the cable resistance multiplied by the input current at low line. The voltage drop and the actual voltage at the input to the converter will determine the minimum source voltage at which the converter will operate. A high source inductance can interact with the feedback control loop of the converter. VPT's EMI filters will usually isolate the source and eliminate this problem. In some cases, additional input capacitance will be needed to stabilize the system.

#### 6.1.4 Output Configurations

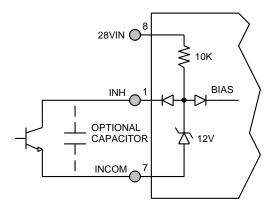
Since the converter is isolated, the outputs can be used as a traditional dual-output, with a positive and negative voltage referenced to OUTCOM, or as a single-ended output referenced to –VOUT or +VOUT. For example, the SVLHF2812D can provide +12 V and -12 V in the traditional dual output configuration, or can provide +24 V referenced to –VOUT, or -24 V referenced to +VOUT in single-ended configuration. In the single-ended configuration, the OUTCOM pin will be at +12 V relative to –VOUT.

The outputs of multiple converters can be stacked in series to provide higher voltages. When outputs of multiple modules are stacked, they naturally share the load. For example, two SVLHF2812D converters can be stacked to provide a 48 V output at 40 W.

# **6.2 FUNCTION DESCRIPTIONS**

#### 6.2.1 On/Off Control (Inhibit)

The INH (Inhibit) pin is a primary-side control pin referenced to INCOM. The INH pin must be driven using an open collector or open drain configuration. Pulling the INH pin low disables the converter output, removes bias voltage from internal control circuitry, and puts the converter in a state of minimum input current draw. Leaving INH open enables the output, allowing the converter to operate normally. The pin must be pulled below 1.5 V to disable the output. An optional capacitor from INH to INCOM may be used to delay turn-on. The INH pin should be left open if not used.





# **6.3 PROTECTION FEATURES**

#### 6.3.1 Input Undervoltage Lockout

The SVLHF2800D Series provides input undervoltage lockout protection. For input voltages below the turn-on voltage, the converter will remain off, drawing minimal current from the source. When the input voltage exceeds the turn-on voltage, the converter will start. The lockout circuit is designed to tolerate slow ramping input voltage waveforms. VPT's proprietary magnetic feedback technology provides bias voltage to all secondary control circuits and control amplifiers before the output starts, ensuring a well-controlled start up sequence.

#### 6.3.2 Output Soft Start

The SVLHF2800D Series utilizes an output soft-start function to ramp the output in a controlled manner, eliminating output voltage overshoot and limiting inrush current at turn on. A voltage-mode soft-start ensures the output waveform remains consistent regardless of changes in the load current. The output rise time is approximately 8 ms. The soft-start function is active whether the module is turned on with an application of input voltage or from release of the inhibit pin. Under normal conditions, current drawn from the source during turn on will not exceed the full load input current. The turn-on delay time is specified from the application of input voltage (or release of the inhibit pin) until the output reaches 90% of its final value.

#### 6.3.3 Output Overcurrent Protection

The SVLHF2800D Series provides output overcurrent and output short circuit protection. During a load fault condition, a constant output current control circuit reduces the converter duty cycle to limit the total output current to approximately 125% its rated value. The current limit protection circuit limits the sum of output currents in both +Vout and -Vout. It does not distinguish if the current is on the positive or negative output. The converter will continue to provide constant current into any overload or short circuit condition. This feature allows the converter to start into any capacitive load. Recovery is automatic and immediate upon removal of the fault condition. Sustained short circuit or overload operation can cause excessive power dissipation. Care should be taken to control the operating temperature of the converter in this condition.

## **6.4 THERMAL CONSIDERATIONS**

The SVLHF2800D Series is rated for full power operation at 125 °C. Operation above 125 °C is allowed at reduced power. Specifically, the output power should be derated linearly from full power at 125 °C to half power at 130 °C and to zero power at 135 °C. The operating temperature of the converter is specified on the baseplate of the converter. The converter is designed to be conduction-cooled, with the baseplate mounted to a heat sink, chassis, PCB or other thermal surface. The internal power dissipating components are mounted to the baseplate of the converter and all heat flow is through the baseplate and mounting flanges. The lid of the converter does not provide a good thermal path.

The hybrid DC-DC converter contains many semiconductor components. The maximum temperature rise from junction to case is 12 °C at full load.



# **6.5 RADIATION HARDNESS ASSURANCE**

VPT takes a conservative approach to radiation testing to ensure product performance in a space environment. VPT's DLA-approved Radiation Hardness Assurance (RHA) plan documents VPT's processes and procedures for guaranteeing the performance of VPT products under various environmental conditions in space including Total Ionizing Dose (TID) and Single-Event Effects (SEE). Additionally, Enhanced Low Dose-Rate Sensitivity (ELDRS) effects are considered for all bipolar ICs used in the hybrid. Hardness is guaranteed by a combination of both hybrid-level characterization and Radiation Lot Acceptance Testing (RLAT) of all sensitive semiconductor piece-parts used within the hybrid.

#### 6.5.1 Radiation Test and Performance Levels

| Radiation Environment      |                              | Piece Part RLAT          | Hybrid-Level Characterization |
|----------------------------|------------------------------|--------------------------|-------------------------------|
|                            | High Dose Rate (HDR)         | 60 krad(Si)              | 60 krad(Si)                   |
| Total Ionizing Dose (TID)  | Low Dose Rate (LDR)          | <sup>1</sup> 60 krad(Si) | 60 krad(Si)                   |
| Single Event Effects (SEE) | Destructive (SEB, SEGR, SEL) | Not applicable           | ≥ 85 MeV/mg/cm <sup>2</sup>   |
| Single-Event Effects (SEE) | Non-Destructive (SET, SEU)   | Not applicable           | ≥ 85 MeV/mg/cm <sup>2</sup>   |

1. Piece-part LDR screening performed only on potentially ELDRS parts (bipolar ICs).

#### 6.5.2 RHA Plan Summary

| Test  | RHA Plan for SV Series Isolated DC-DC Converters   |
|---|--|
| Total Ionizing Dose (TID):                  | Sensitive semiconductor components undergo RLAT to 60 krad(Si) per MIL-STD-883 Method 1019. Converters are characterized to 60 krad(Si).   |
| Enhanced Low Dose Rate Sensitivity (ELDRS): | All bipolar linear ICs are characterized for ELDRS and tested in accordance with MIL-STD-883 test method 1019 section 3.13   |
| Single Event Effects (SEE):                 | Converters are characterized to LET ≥ 85 MeV/mg/cm <sup>2</sup> for both catastrophic events (SEL, SEB, SEGR) and functional interrupts (SEFI) under heavy ion exposure. Converters are also characterized for cross-section and magnitude of output transients (SET) for at least 3 different LET levels. |
| Radiation Lot Acceptance Testing (RLAT):    | All production lots of sensitive semiconductor components undergo RLAT for TID at HDR and/or LDR as appropriate per part type.   |

#### 6.5.3 RHA Designators available on SMD

The SVLHF2800D series converters are available on SMD with RHA level L. See section 8.0 for full SMD number information.

#### 6.5.4 Supporting Documentation Available (Contact Sales)

| Report                             | Description  |
|------------------------------------|--|
| Radiation Hardness Assurance Plan: | DLA-approved RHA plan covering TID, SEE, and ELDRS   |
| Worst-Case Analysis Report:        | Detailed worst-case analysis including electrical stress/derating limits and guaranteed circuit performance post-radiation and end of life |
| Radiation Test Summary Report:     | Overview of piece-part RLAT and hybrid characterization for all guaranteed environments. Also includes SEE cross-section data.             |
| Reliability Report:                | MTBF report based on MIL-HDBK-217 reliability calculations.  |
| Thermal Analysis Report:           | Component temperature rise analysis and measurement results.   |



# 7.0 ENVIRONMENTAL SCREENING

100% tested per MIL-STD-883 as referenced to MIL-PRF-38534.

Contact sales for more information concerning additional environmental screening and testing options. VPT Inc. reserves the right to ship higher screened or SMD products to meet orders for lower screening levels at our sole discretion unless specifically forbidden by customer contract.

| Test                         | MIL-STD-883 Test<br>Method, Condition   | /H+<br>(Class H Screening + PIND) | /K and /KL1 <sup>1,7</sup><br>(Class K Screening) | /EM<br>(Engineering Model, Non-QML <sup>1,6</sup> ) |
|------------------------------|---|-----------------------------------|---|---|
| Non-Destructive<br>Bond Pull | TM2023  | •2                                | •   | •2  |
| Internal Visual              | TM2010, TM2017, TM2032<br>(MIL-STD-750, TM2072,<br>TM2073)                    | •                                 | •   | •   |
| Temperature<br>Cycling       | TM1010, Condition C<br>-65 °C to 150 °C, Ambient                              | •                                 | •   |   |
| Constant<br>Acceleration     | TM2001, 3000g, Y1<br>Direction  | •                                 | •   |   |
| PIND <sup>3</sup>            | TM2020, Condition A   | •2                                | •   |   |
| Pre Burn-In<br>Electrical    | 25 °C   |                                   | •   |   |
| Burn-In                      | TM1015, 320 hrs.,<br>125 °C, Case Typ   |                                   | •   |   |
|                              | TM1015, 160 hrs.,<br>125 °C, Case Typ   | •                                 |   |   |
|                              | 24 hrs., 125 °C, Case Typ   |                                   |   | •   |
|                              | MIL-PRF-38534, Group A<br>Subgroups 1-6<br>-55 °C, 25 °C, 125 °C <sup>4</sup> | •                                 | •   |   |
| Final Electrical             | MIL-PRF-38534, Group A<br>Subgroups 1 and 4<br>25 °C                          |                                   |   | •   |
|                              | TM1014, Fine Leak,<br>Condition A2 or B1                                      | •                                 | •   |   |
| Hermeticity<br>(Seal)        | TM1014, Gross Leak,<br>Condition C1 or B2                                     | •                                 | •   |   |
|                              | Gross Leak, Dip (1x10-3)  |                                   |   | •   |
| Radiography <sup>5</sup>     | TM2012  |                                   | •   |   |
| External Visual              | TM2009  | •                                 | •   | •   |

1. Non-QML products may not meet all requirements of MIL-PRF-38534

2. Not required per MIL-PRF-38534. Test performed for additional product quality assurance

3. PIND test Certificate of Compliance included in product shipment

4. 100% R&R testing with all test data included in product shipment

5. Radiographic test Certificate of Compliance and film(s) or data CD included in product shipment

6. Engineering models utilize only the screening specified and are not considered compliant for flight use

7. -KL1 products are identical in every way with Class K products in compliance with MIL-PRF-38534 revision L and later revisions except they contain elements evaluated to the requirements of MIL-PRF-38534 revision K and previous revisions. These devices are not marked with an SMD number or MIL-PRF-38534 certification mark and are marked with -KL1 screening code in place of -K.



# 8.0 STANDARD MICROCIRCUIT DRAWING (SMD) NUMBERS

| Standard Microcircuit<br>Drawing Number | SVLHF2800D Series<br>Similar Part Number   |
|---|--|
| TBD                                     | SVLHF2805D/H+<br>SVLHF2805D/H+-E<br>SVLHF2805DF/H+<br>SVLHF2805DF/H+-E<br>SVLHF2805D/K<br>SVLHF2805D/K-E<br>SVLHF2805DF/K<br>SVLHF2805DF/K-E |
| TBD                                     | SVLHF2812D/H+<br>SVLHF2812D/H+-E<br>SVLHF2812DF/H+<br>SVLHF2812DF/H+-E<br>SVLHF2812D/K<br>SVLHF2812D/K-E<br>SVLHF2812DF/K<br>SVLHF2812DF/K-E |
| TBD                                     | SVLHF2815D/H+<br>SVLHF2815D/H+-E<br>SVLHF2815DF/H+<br>SVLHF2815DF/H+-E<br>SVLHF2815D/K<br>SVLHF2815D/K-E<br>SVLHF2815DF/K<br>SVLHF2815DF/K-E |

Do not use the SVLHF2800D Series similar part number for SMD product acquisition. It is listed for reference only. For exact specifications for the SMD product, refer to the SMD drawing. SMDs can be downloaded from the DLA Land and Maritime (Previously known as DSCC) website at <a href="https://landandmaritimeapps.dla.mil/programs/defaultapps.asp">https://landandmaritimeapps.dla.mil/programs/defaultapps.asp</a>. The SMD number listed above represents the Federal Stock Class, Device Type, Device Class Designator, Case Outline, Lead Finish and RHA Designator (where applicable). Please reference the SMD for other screening levels, lead finishes, and radiation levels. All SMD products are marked with a "Q" on the cover as specified by the QML certification mark requirement of MIL-PRF-38534.



# 9.0 ORDERING INFORMATION



| (1)<br>Product<br>Series | (2)<br>Nominal Input<br>Voltage | (3)<br>Output Voltage                                      | (4)<br>Number of<br>Outputs | (5)<br>Package Option                 | (6)<br>Screening<br>Code <sup>1,2,3,4</sup>                                       | (7)<br>Additional<br>Screening<br>Code |
|--------------------------|---------------------------------|--|-----------------------------|---------------------------------------|---|--|
| SVLHF                    | 28 28 Volts                     | 05     5 Volts       12     12 Volts       15     15 Volts | <b>D</b> Dual               | (None) Non-Flange<br><b>F</b> Flanged | d /EM Engineering Model<br>/H+ Class H + PIND<br>/K Class K<br>/KL1 Class K (KL1) | Contact Sales                          |

1. Contact the VPT Sales Department for availability of Class H (/H), Class K (/K), or KL1 (/KL1) qualified products.

- 2. VPT Inc. reserves the right to ship higher screened or SMD products to meet lower screened orders at our sole discretion unless specifically forbidden by customer contract.
- 3. Engineering models utilize only the standard screening specified and are not considered compliant for flight use. These models are intended for low volume engineering characterization only and have no guarantee regarding operation in a radiation environment. The customer must place the following statement on each line item of their purchase order(s) for /EM units when ordering engineering models:

"(Customer Name) acknowledges that the /EM unit listed in this line item is not permitted for flight use and will be used for Engineering characterization only."

4. -KL1 products are identical in every way with Class K products in compliance with MIL-PRF-38534 revision L and later revisions except they contain elements evaluated to the requirements of MIL-PRF-38534 revision K and previous revisions. These devices are not marked with an SMD number or MIL-PRF-38534 certification mark and are marked with -KL1 screening code in place of -K.

Please contact your sales representative or the VPT Inc. Sales Department for more information concerning additional environmental screening and testing, different input voltage, output voltage, power requirements, source inspection, and/or special element evaluation for space or other higher quality applications.



# **10.0 CONTACT INFORMATION**

To request a quotation or place orders please contact your sales representative or the VPT, Inc. Sales Department at:

| Phone:  | (425) 353-3010        |
|---------|-----------------------|
| Fax:    | (425) 353-4030        |
| E-mail: | vptsales@vptpower.com |

All information contained in this datasheet is believed to be accurate, however, no responsibility is assumed for possible errors or omissions. The products or specifications contained herein are subject to change without notice.

# **11.0 ADDITIONAL INFORMATION**

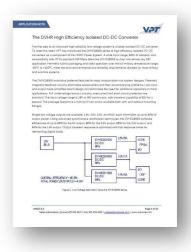
Visit the VPT website for additional technical resources, including:

# <section-header>

**Technical Video Labs** 



#### Application Notes and White Papers



#### Additional Products For <u>Avionics/Military</u>, <u>Hi-Rel COTS</u>, and <u>Space Applications</u>



Fax: (425) 353-4030 Web: <u>www.vptpower.com</u>